



MAXIM
DEFENSE™

GEN:6 CQB STOCK/BRACE INSTALLATION GUIDE

BE 100% CERTAIN YOUR FIREARM IS UNLOADED!

TOOLS YOU'LL NEED:

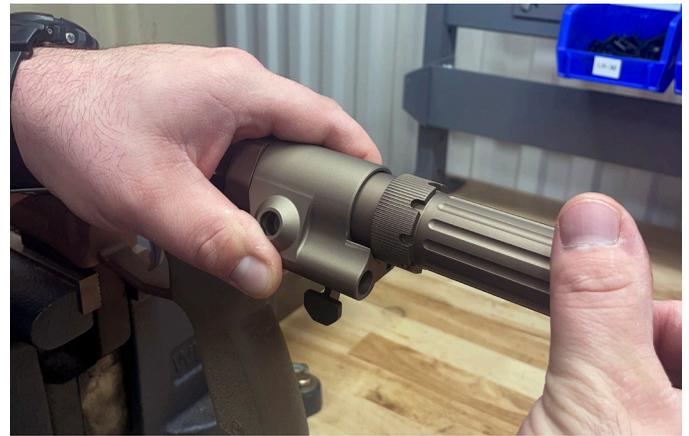
- Lower receiver vice block, magazine well block **OR** similar device for securing the lower receiver
- Castle nut wrench or AR15 armorer's tool

WHAT'S IN THE BOX?

- Complete **GEN:6 CQB Stock OR GEN:6 CQB Brace Assembly**
- Buffer system



STEP 1: Secure your lower receiver into a vise block. Remove your existing stock/brace if one is installed. **NOTE:** You will not need the stock end plate when using the Gen:6 CQB Stock/Brace. Clean receiver threads with a nylon or brass brush, then place a dot of medium strength threadlocker on the threads on the receiver.



STEP 2: Ensure the buffer tube is inserted into the stock/brace housing and your rear takedown pin detent and spring are in place. Begin to screw the buffer tube into your receiver. Do not completely tighten.



STEP 3: Insert buffer detent. Hold in place while you continue screwing in the buffer tube. **NOTE:** The buffer detent is not necessary if you are using the JP Silent Captured Spring.



STEP 4: Use your castle nut wrench to finish tightening the buffer tube. Torque to 30 ft/lbs.





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STEP 5: Insert proprietary buffer assembly, either the Maxim Buffer & Spring, or exclusive JP Silent Captured Spring



STEP 6: Squeeze the adjustment lever and take down lever together and insert guide rods of stock/brace into the housing. Once past the first stop, you will only need the larger adjustment lever to adjust length of pull.

YOUR STOCK/BRACE INSTALLATION IS NOW COMPLETE. To deploy the stock/brace, simply grab it and pull. There is no need to engage the adjustment tab.

