



MAXIM
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GEN:7 CQB STOCK INSTALLATION GUIDE

BE 100% CERTAIN YOUR FIREARM IS UNLOADED!

TOOLS YOU WILL NEED:

- Lower receiver vice black, magazine well block **OR** similar device for securing the lower receiver
- 3/8" foot pound torque wrench

WHAT'S INCLUDED?

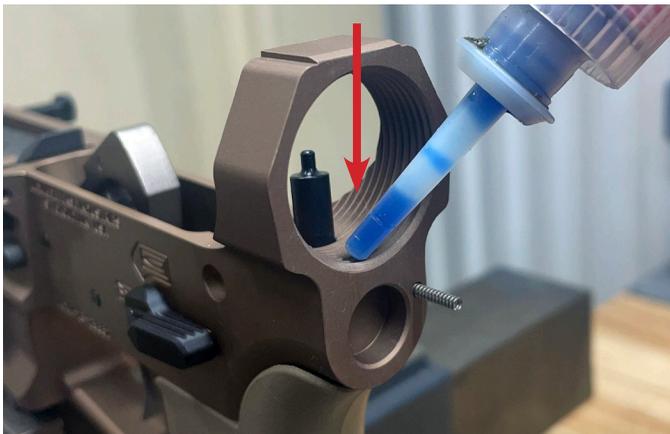
- Complete **GEN:7 CQB Stock Assembly**
- CQB buffer
- Buffer spring



STEP 1: Secure the lower receiver in a magazine well block or other like securing device. **NOTE:** To remove an existing buffer tube you will need the appropriate tool to do so.



STEP 2: NOTE: ALWAYS wear safety glasses when working with compressed springs. Remove the existing stock from the buffer tube, if present. Be careful not to lose the buffer retention detent and spring. Be careful not to lose the rear takedown pin detent that is captured by the buffer tube plate.



STEP 3: Clean receiver threads with a nylon or brass brush, then place a dot of medium strength threadlocker on the threads on the receiver.



STEP 4: Carefully compressing the rear takedown pin detent with a matching recess in the stock housing, press the stock housing up against the lower receiver.





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STEP 5: Insert buffer detent. Hold in place while you continue screwing in the buffer tube. **NOTE:** The buffer detent is not necessary if you are using the JP Silent Captured Spring.



STEP 6: Once fully threaded by hand, use a foot pound torque wrench, torque the buffer tube into place to 30 foot pounds.



STEP 7: Compressing both levers on the bottom of the stock housing, re-install the stock/brace. The Gen:7 CQB system is now fully installed.

YOUR STOCK INSTALLATION IS NOW COMPLETE.
To deploy the stock, simply grab it and pull.
There is no need to engage the adjustment tab.

